



Di. "A"	B	C	D	E	F	Break torque	Installation torque
∅23-25	20	0.8	M6	45	12	13N. m	9N. m
∅26-28							
∅29-31							
∅32-35	22	1.2	M8	50	25N. m	18N. m	
∅36-39							
∅40-43							
∅44-47							
∅48-51							
∅52-55				60			
∅56-59							
∅60-63							
∅64-67							
∅74-79							
∅86-91	30	1.7	M10	70	40N. m	30N. m	
∅68-73							
∅74-79							
∅80-85							
∅86-91							
∅92-97				80			
∅98-103							
∅104-112							
∅113-121							
∅122-130							
∅131-139				90			
∅140-148							
∅149-161							
∅162-174							
∅175-187							
∅188-200	100						
∅201-213							
∅214-226							
∅227-239							
∅240-252							
∅248-260							

Technical requirements:

- 1.W1,All parts are carbon steel with zinc plated.
- 2.Mechanical properties of bolt comply with 8.8.
- 3.Recommended installation speed of the tools is no more than 300r/min.

					Super clamps with single bolt	Tianjin city Kainuo Industrial Co.,Ltd.		
						Index	weight	scale
mark	piece	change number	sign	date				
design			standardize		W1	all	sheet	page of
drawn			approved					
checked								
technics			date					
						19-03-2026		