



Dia. "A"	B	C	D	E	F	Break torque	Installation torque
∅23-25	20	0.8	M6	45	12	13N.m	9N.m
∅26-28							
∅29-31							
∅32-35							
∅36-39							
∅40-43	22	1.2	M8	50	25N.m	18N.m	
∅44-47							
∅48-51							
∅52-55							
∅56-59							
∅60-63				60			90
∅64-67							
∅68-73							
∅74-79							
∅80-85							
∅86-91	30	1.7	M10	70	40N.m	30N.m	
∅92-97							
∅98-103							
∅104-112							
∅113-121							
∅122-130				80			100
∅149-161							
∅175-187							
∅188-200							
∅201-213							
∅214-226	100						
∅227-239							

Technical requirements:

1. The material of the clamp is 304ss.
2. Mechanical properties of bolt comply with A2-70.
3. Recommended installation speed of the tools is no more than 300r/min.

mark	piece	change number	sign	date
design			standardize	
drawn			approved	
checked				
technics			date	

Super clamps with single bolt

Tianjin city Kainuo Industrial Co., Ltd.

Index weight scale

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